



**TITAN STUCCO CEMENT  
MEETS OR EXCEEDS ASTM C-91  
MIXING GUIDELINES**

PLASTER COATS	TITAN STUCCO 80 lbs	SAND ( Arena )	
		PARTS (Partes)	SHOVELS ( Palas )
SCRATCH ( Capa Inicial )	1 BAG	2 1/2-4	15-24
BROWN (Segunda Capa )	1 BAG	3-4	18-24
FINISH ( Capa Final )	1 BAG	2-3	12-18

1 BAG OF **TITAN STUCCO CEMENT** = 1 CUBIC FOOT BY VOLUME

APPROX. 6 #2 SHOVELS OF DAMP LOOSE SAND = 1 CUBIC FOOT BY VOLUME

ADD MINIMUM QUANTITY OF CLEAN WATER AND MIX FOR A MINIMUM OF 3 TO 5 MINUTES TO ACHIEVE MORTAR CONSISTENCY FOR PROPER PLACEMENT

**TITAN STUCCO CEMENT** WHEN MIXED WITH MASONRY SAND (ASTM C-144) AND TESTED ACCORDING TO (ASTM C-270) WILL PRODUCE A MORTAR THAT COMPLIES WITH THOSE REQUIREMENTS



TITAN STUCCO CEMENT				
ESTIMATED COVERAGE PER BAG OF MATERIAL				
PARTS ( Partes ) Sand:Cement	THICKNESS ( Grueso )			
	3/8"	1/2"	5/8"	7/8"
2 1/2 TO 1	112	84	67	48
3 TO 1	128	96	77	55
3 1/2 TO 1	144	108	86	62
4 TO 1	160	120	96	69

NO ALLOWANCE FOR WASTE, AGGREGATE SIZE, FIELD CONDITIONS  
ACTUAL COVERAGE WILL VARY



ESTIMATED PLASTER (STUCCO) WEIGHT				
Thickness(in.)	3/8"	1/2"	5/8"	7/8"
lbs/sq ft	5.9	7.87	9.84	13.77
lbs/sq yd	53.1	70.81	88.51	123.92